

9. TPM IMPLEMENTATION

The Twelve Steps

CATEGORY	STEP	MAIN POINTS
Preparatory stage	1. Announcement of Top management decision to introduce TPM	Announced at internal TPM meeting published in company bulletin
	2. Education and campaign on the introduction of TPM	Executives : Training camp for each level General Employees: Slide Screening
	3. Creation of Organisation to promote TPM	Committees, special working groups secretariat
	4. Establishment of basic policies and goals of TPM	Benchmarks and goals Forecast of effectiveness
	5. Formulation of master plan for developing TPM	From preparation for introduction up until assessment
Commencement of introduction	6. Kick-off TPM	Invite Customers Affiliated companies Cooperative companies
	7. Improvement of the effectiveness of each piece of equipment	Selection of model equipment Formation of project team
	8. Creation of setup for autonomous maintenance	Step method Assessment and certificate
State of implementation	9. Creation of setup for planned maintenance in the Maintenance department	Periodical Maintenance and Predictive Maintenance Management of spare parts, tools and blue prints
	10. Training in improved operation and maintenance skills	Collective Education of Leaders Communicating this to members
	11. Creation of the set-up for Initial Management of Equipment	Maintenance , Prevention Design, Initial Management & LCC
Stages of firm Establishment	12. Perfect implementation and higher Level TPM	Screening for PM Prize Challenging a higher goal

TPM PROMOTIONAL STRUCTURE

